RS Door reversal hinge kit

This section covers the methods required to remove, reverse swing and change and install handles on doors.

Removing the door from the enclosure

1. Open door and de-couple the ground lanyard center connection.

2. With door open to about 45 degrees, remove hinge pin at the top and bottom hinge locations. 
   **Note:** On larger size doors, it is recommended that two people perform this task to help minimize the risk of injury or damage to product.

3. Carefully slide door out of hinge mounts. 
   Reverse procedure to replace door.
Reversing the swing of the door

1. Remove existing hinges from both door and frame, by removing screws.
   - Reverse existing door handle (refer to installing door handle section).
   - Relocate hinges to opposite side frame uprights, and attach with screws. Ensure correct mounting hole location.

Remove existing logo badge

1. Pinch center barbs to remove. (A replacement badge is provided in the event the existing gets damaged during removal.)
   - Locate badge on opposite end of newly oriented door. Center on door and align with top of hinge.
   - Push plastic barbs through hex perf until fully engaged.

Note: Refer to IL159019EN - RS Enclosure door handles to change handle orientation.

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