1. Determine the location for the shelf and install (8) #10-32 cage nuts as shown in figure 1.

Figure 1
2. Loosen the rear mounting brackets that attach to the slides and then attach the front mounting brackets to the front rails using (4) #10-32 x 5/8” screws as shown in figure 2. **Do not tighten.**

3. Adjust the rear mounting brackets as required and attach them to the rails using (4) #10-32 x 5/8” screws as shown in figure 3. Tighten the screws on the slides which attach to the mounting brackets.
4. Close the two sections of the assembled slides. Slide the shelf with the disconnect members into the slides and push the shelf in until it stops. See figure 4. Hold down the release latches and push the shelf all the way in. See figure 4a. Extend the shelf to its full length and then push in again until it is fully closed. It should now slide in and out freely. Tighten all mounting screws securely.

5. To remove the shelf, extend the shelf to its full length and hold down the release latches.