Installing the Profile Privacy Panel

Complete these instructions to install the Profile Privacy Panel. Privacy panels are available in various heights to match tiers and include mounting hardware for slat walls and fabric walls.

Prerequisites
 An installed Profile workspace including a worksurface and one or more tier walls.
 Unpack all components of the privacy panel.

Tools
 Measuring tape
 Carpenter’s pencil
 #2 Philips screwdriver
 Driver with bits including 3/8” and 7/16” hex head bits
 Hex wrenches including 3/8” and 7/16” sizes
 5/32” Allen wrench
 Drill with #33 (.113”) and 7/32” (.218”) bits

Assemble top mounting bracket
All privacy panels require a universal mounting bracket.

1. Align the universal mounting bracket with the pre-drilled holes in the back edge of the privacy panel. Note that the angled end of the bracket must be above the top of the privacy panel, with the angle end curving in toward the rest of the privacy panel. Correctly oriented, the countersunk slots face outward to accommodate flathead screws.

2. Insert three #10x1” flathead screws and tighten. Align the screws centered on the slots. The universal bracket can be adjusted for best vertical alignment as needed during installation.
Install worksurface mounting bracket

All privacy panels require a worksurface mounting bracket.

1. Position the worksurface mounting bracket with the panel mounting flange on the inside and mark three points for drilling.

   Critical measurements:
   - 1.35 inches from the outside edge of the worksurface to the inside of the mounting bracket.
   - X is the distance from the tier wall to the rear edge of the mounting bracket. For a worksurface 30 inches deep, this is 8.25 inches.

   For different worksurface sizes and privacy panel styles, the distance varies. In all cases, the bracket should be centered on the panel base. Mock up the bracket and privacy panel to check spacing before drilling.

2. Using a #33 (.113”) bit, drill three mounting holes 3/4 of an inch (0.75”) deep.

3. Attach the mounting bracket to the worksurface using three #10x1” flathead screws.
Install tier wall mounting brackets

The privacy panel includes mounting brackets for three types of tier wall mounting:

- Single tier slat wall – uses top bracket only.
- Multi-tier slat wall – uses top bracket and slat wall panel bracket.
- Fabric wall – uses fabric wall top bracket only.

Attach slat wall top bracket

1. Remove the top trim from the tier wall.

2. Attach the top bracket. Insert one 1/4-20 Allen screw through the bracket and the mounting tab. Attach a 7/16" hex nut with lock washer and tighten.

   Note that the bracket has left-hand and right-hand versions. The slotted mounting tab must be closer to the outside edge of the wall as shown in this left-hand view.

For a single-tier slat wall continue to Install privacy panel.
For a multi-tier slat wall continue to Attach slat wall panel bracket.
For a fabric wall continue to Attach fabric wall top bracket.
Attach slat wall panel bracket

Complete the following steps to install the slat wall panel bracket for multi-tier slat walls.

1. Insert two #10-24 flathead screws through the slots in the bracket. Loosely attach two slat wall nuts. Note that the nuts must be loose enough to slide into the slat wall.

2. Position the two slat wall nuts so that they fit into the slat wall grooves, and slide in the bracket assembly. Note that the bracket must be vertically centered on the slat wall.

3. Align the inside edge of the bracket 1.35 inches from the outer edge of the slat wall.

4. Tighten the bracket screws. The slat wall nut engages the inside of the groove when tightened.

Continue to Install privacy panel.
Attach fabric wall top bracket

Complete the following steps to install the fabric wall bracket.

1. Remove the top trim from the tier wall.

2. Remove the fabric panel from the tier wall where the privacy panel will be installed.

3. Position the fabric wall mounting bracket at the top of the tier wall. Temporarily insert one 1/4-20 Allen screw through the bracket and the mounting tab.

4. Mark the location of the two countersunk holes on the tier support. Remove the mounting bracket.
   **Note:** If there are existing holes, continue to step 6.

5. Using a 7/32" (0.218") bit, drill two mounting holes through the steel tier support.

6. Attach the fabric wall mounting bracket. Insert one 1/4-20 Allen screw through the bracket and the mounting tab. Attach a 7/16" hex nut with lock washer.

7. Insert two #10-24 flathead screws through the countersunk holes. Attach two 3/8" nuts with lock washers. Tighten all screws and nuts.

Continue to Install privacy panel.
Install privacy panel

Complete the following steps to install the privacy panel:

1. Mock up the privacy panel to the mounting brackets.
   Angle the universal mounting bracket through the slot in the top bracket before lowering the rest of the panel into place. Adjust the universal bracket as needed.

2. Mark the location of holes needed for the panel mounting brackets. Remove the privacy panel.
   All privacy panels use a worksurface mounting bracket.
   Some privacy panels also use a slat wall mounting bracket.

3. Using a #33 (.113") bit, drill two mounting holes per bracket, 3/4 of an inch (0.75") deep.

4. Install the panel. Insert two #10 x 5/8 pan head screws per panel mounting bracket.

5. Check for proper fit and alignment. Tighten all fasteners.

Installation is complete.