PART INVENTORY-External Baying Kit (VS2FR1000)
(4) External Baying Bracket
(8) #10-24 x 3/8” Pancake Head Screw

PART INVENTORY-Retro External Baying Kit (VS2FR1001)
(4) External Baying Bracket
(8) #10-24 x 3/8” Pancake Head Screw
(2) #10-24 x 3/8” Pan Head Screw

TOOLS REQUIRED
(1) #18 Drill Bit (not supplied)
(1) Phillips Head Screw Driver (not supplied)

BAYING ENCLOSURES WITH EXISTING HOLES

1. To bay two enclosures, install the Baying Brackets at the top front and back and bottom front and back of the enclosures using the #10-24 x 3/8” pancake head screws as shown in figure 1.
BAYING ENCLOSURES WITHOUT EXISTING HOLES

1. To bay two enclosures (Vantage V3 or V4) without holes for baying, a drilling fixture must be used to provide the necessary holes in the tops and bottoms of the enclosures. Orient the fixture as shown in figure 2, aligning the two larger holes in the fixture with the holes in the top of an enclosure. Temporarily attach the fixture using two #10-24 x 3/8” phillips pan head screws.

2. Using the remaining hole in the fixture as a guide, drill a hole into the enclosure with a #18 drill bit.

3. Remove the Drill Fixture and repeat this procedure for the bottom of the enclosure. See figure 2.

Install the Baying Brackets as shown in figure 1.