ITEM NUMBER: 17601113

These instructions are specific to Lift PEC48482

1. Remove existing skins from user-facing side of cores. They will not be re-used.

2. Attach brackets to cores using 1/4-20 self-tapping screws in locations shown.

3. Remove hitch pin and open cable chain mounting blocks. Drill thru plastic mounting block housing (3 holes). Secure to bracket with (3) #10 x 3/4 sheet metal screws.

4. Clamp Cable Chain into Mounting Block.
5. Place new core skins in locations as shown and attach to cores. Measurements are approximate.

6. Determine an appropriate location to attach the (2) Cable Chain Mount blocks to bottom of the Main Worksurface. Cable chains must be routed in such a way to avoid being damaged when the Lift is actuated.

   NOTE: There are no pre-drilled pilot holes for the mounting blocks.

7. Remove hitch pin and open cable chain mounting blocks. Drill thru plastic mounting block housing (3 holes) and secure to underside of main worksurface using (3) #10 x \( \frac{3}{4} \)" screws.

8. Clamp Cable Chain into Mounting Block and replace hitch pin.